

# Yamaha big bear yfm 350 fw Study Guide

**yamaha 250 big bear 4 wheeler manual** is an essential resource for owners and enthusiasts seeking to understand, maintain, and optimize their Yamaha Big Bear 250 ATV. This manual serves as a comprehensive guide, detailing everything from initial setup and routine maintenance to troubleshooting common issues and performing repairs. Whether you are a seasoned rider or a beginner, having access to the correct manual ensures your ATV remains in top condition, providing reliable performance and extending its lifespan. In this article, we delve into the critical aspects of the Yamaha 250 Big Bear 4 wheeler manual, offering insights that will empower you to take full control of your ATV's care and operation.

## Understanding the Yamaha 250 Big Bear 4 Wheeler

Before diving into the manual's specifics, it is important to familiarize yourself with the Yamaha Big Bear 250, a popular four-wheeler known for its durability, versatility, and off-road capability. Released in the late 1990s and early 2000s, this ATV has earned a reputation as an excellent choice for recreational riding, hunting, and utility work.

## Key Features of the Yamaha Big Bear 250

- Engine: 229cc, air-cooled, four-stroke single-cylinder engine
- Transmission: Continuously Variable Transmission (CVT) with High, Low, and Reverse gears
- Drive System: 4WD capability for challenging terrains
- Suspension: Independent double-wishbone front and swingarm rear suspension
- Brakes: Front and rear drum brakes
- Design: Compact, lightweight frame suitable for a wide range of riders

These features highlight the importance of maintaining proper operation and understanding the manual to troubleshoot issues effectively.

## Key Sections of the Yamaha 250 Big Bear Manual

The manual is designed to guide users through every aspect of their ATV. Here are the main sections typically covered:

### 1. Safety Precautions

### 2. General Information and Specifications

### **3. Operating Instructions**

### **4. Maintenance Schedule and Procedures**

### **5. Troubleshooting Guide**

### **6. Repair and Service Procedures**

### **7. Parts Diagram and Parts List**

Each section provides detailed instructions, diagrams, and safety tips to ensure proper handling and maintenance.

## **Safety Precautions and Best Practices**

The manual emphasizes safety as the foremost priority when operating or servicing the Yamaha Big Bear 250.

### **Important Safety Tips**

- Always wear appropriate safety gear, including a helmet, gloves, goggles, and protective clothing.
- Conduct pre-ride inspections to ensure the ATV is in safe operating condition.
- Operate within your skill level and on designated trails or areas.
- Avoid riding on paved roads or excessively rough terrain unless designed for such use.
- Never carry passengers unless the ATV is designated for multiple riders.
- Keep hands, feet, and loose clothing away from moving parts.

Understanding these precautions from the manual helps prevent accidents and prolongs the lifespan of your ATV.

## **Operating Your Yamaha Big Bear 250**

The manual provides detailed instructions on starting, riding, and stopping the ATV.

### **Starting the Engine**

- Ensure the ATV is on a flat, stable surface.
- Check the fuel level and oil condition.

- Turn the ignition switch to the "On" position.
- Put the transmission in neutral or park mode.
- Pull the choke lever if the engine is cold.
- Press the starter button to ignite the engine.

## Operating Tips

- Always accelerate gradually to maintain control.
- Use the 4WD option for challenging terrains.
- Practice braking and turning in a safe environment before venturing into difficult areas.

## Routine Maintenance According to the Manual

Maintaining your Yamaha Big Bear 250 is crucial for optimal performance. The manual provides a detailed schedule and procedures for routine checks.

### Regular Maintenance Tasks

- Checking and changing engine oil
- Inspecting and replacing air filters
- Examining brake components and adjusting as needed
- Lubricating the drive chain (if applicable)
- Inspecting tires for wear and proper pressure
- Checking the cooling system and radiator (if equipped)

### Oil Change Procedure

- Warm up the engine for a few minutes.
- Turn off the engine and place the ATV on a flat surface.
- Remove the drain plug and allow the oil to drain into a container.
- Replace the drain plug securely.
- Refill with the recommended type and amount of oil specified in the manual.
- Start the engine and check for leaks or abnormal noises.

Following these procedures ensures longevity and reliable operation.

## Troubleshooting Common Problems

The manual features a troubleshooting guide to address frequent issues.

## Engine Won't Start

- Check the fuel supply and fuel filter.
- Inspect the spark plug for wear or fouling.
- Verify the ignition switch and kill switch are in the correct position.
- Examine the starter motor and wiring connections.

## Loss of Power or Poor Acceleration

- Clean or replace the air filter.
- Check for clogged fuel injectors or carburetor issues.
- Inspect the drive belt or chain for wear or slippage.

## Unusual Noises or Vibrations

- Inspect wheel and suspension components for damage or looseness.
- Check engine mounts and exhaust system for issues.

Utilizing the troubleshooting section from the manual helps diagnose issues quickly and efficiently.

## Repair and Service Procedures

For more complex repairs, the manual provides step-by-step instructions with diagrams.

## Replacing the Spark Plug

- Remove the seat and side panels if necessary to access the engine.
- Disconnect the spark plug wire.
- Use a spark plug wrench to remove the old spark plug.
- Check the gap on the new spark plug with a feeler gauge.
- Install the new spark plug and tighten securely.
- Reconnect the spark plug wire.

## Adjusting the Brake System

- Loosen the brake drum or caliper as per the manual's specifications.
- Adjust the brake shoes or pads for proper clearance.
- Test the brake response before riding.

Adhering to the manual ensures repairs are performed correctly, maintaining safety and performance.

## Parts Diagram and Parts List

The manual includes detailed diagrams illustrating the location and assembly of various components, which is invaluable when ordering replacement parts or performing repairs. The parts list provides part numbers, descriptions, and quantities, simplifying the process of sourcing genuine Yamaha parts.

## Benefits of Using the Yamaha 250 Big Bear Manual

- Accurate troubleshooting guidance
- Proper maintenance schedules to prevent breakdowns
- Step-by-step repair instructions with visuals
- Part identification for repairs or upgrades
- Enhanced safety during operation and servicing

## Conclusion

Having a Yamaha 250 Big Bear 4 wheeler manual is more than just a convenience; it is a vital tool for ensuring your ATV operates safely, efficiently, and reliably. From understanding the basic features to performing complex repairs, the manual covers all necessary information to empower owners and mechanics alike. Proper maintenance and troubleshooting, guided by the manual, can significantly extend the lifespan of your Yamaha Big Bear 250, providing years of enjoyable off-road adventures. Always keep your manual accessible, and refer to it regularly to keep your ATV in prime condition. Whether you're embarking on a new ride or maintaining an existing one, the Yamaha 250 Big Bear manual is your trusted companion.

Yamaha 250 Big Bear 4 Wheeler Manual: Your Comprehensive Guide to Maintenance and Operation

### Introduction

Yamaha 250 Big Bear 4 Wheeler Manual ? these words resonate with enthusiasts, hobbyists, and outdoor adventurers alike. The Yamaha Big Bear 250, a classic all-terrain vehicle (ATV), has long

been celebrated for its durability, performance, and versatility. Whether you're a seasoned rider or a newcomer eager to explore off-road trails, understanding the detailed instructions, safety guidelines, and maintenance routines outlined in its manual is essential. This article delves into the core aspects of the Yamaha 250 Big Bear 4 Wheeler manual, offering an in-depth, reader-friendly exploration of its contents, ensuring your ATV remains in top shape and provides a reliable, enjoyable riding experience.

## The Significance of the Yamaha 250 Big Bear 4 Wheeler Manual

Before diving into specifics, it's crucial to understand why the manual is an indispensable resource. The manual serves multiple purposes:

- Operational Guidance: Instructions on starting, riding, and stopping the ATV safely.
- Maintenance Procedures: Step-by-step routines for oil changes, tire maintenance, brake inspections, etc.
- Troubleshooting Tips: Common issues and their solutions.
- Parts Identification: Diagrams and part numbers for repairs or replacements.
- Safety Precautions: Warnings and best practices to prevent accidents or damage.

Having a thorough grasp of the manual ensures optimal performance, longevity of the vehicle, and safety during use.

## Overview of the Yamaha Big Bear 250: Key Features and Specifications

Understanding the manual's content begins with familiarization with the ATV's core features. The Yamaha 250 Big Bear is designed for both recreational riding and utility tasks, combining power with reliability.

### Main Specifications:

- Engine: 229cc, air-cooled, four-stroke, single-cylinder engine.
- Transmission: Automatic CVT (Constant Variable Transmission) with a high/low range and reverse.
- Drive System: Chain-driven rear-wheel drive.
- Suspension: Independent double wishbone suspension at the front; swingarm with twin shocks at the rear.
- Tires: 22-inch diameter tires suitable for various terrains.
- Brakes: Drum brakes at the front and rear.
- Weight: Approximately 392 pounds (177.8 kg).

- Fuel Capacity: Around 2.5 gallons (9.5 liters).

The manual provides detailed specifications, which are vital for maintenance, parts replacement, and troubleshooting.

## Starting and Operating the Yamaha Big Bear 250: Step-by-Step

### Pre-Ride Checklist

Before starting, always ensure:

- The vehicle is on a flat, stable surface.
- The area is clear of obstacles.
- Safety gear (helmet, gloves, protective clothing) is worn.
- The ATV is in neutral gear.

### Starting the Engine

- Check the Fuel and Oil Levels: Refer to the manual's instructions on checking and topping off fluids.
- Engage the Parking Brake: For safety and stability.
- Turn the Ignition Switch On: Located on the dashboard.
- Set the Gear to Neutral: The manual specifies how to ensure neutral engagement.
- Use the Electric Start Button: Press firmly until the engine starts. Some models might have a kick-start as a backup.
- Warm Up the Engine: Allow a minute or two for the engine to reach optimal operating temperature.

### Operating Tips

- Use smooth throttle inputs to maintain control.
- Shift between high and low gears as terrain demands.
- Always keep both hands on the handlebars and feet on the footrests.
- Be mindful of throttle response, especially on steep inclines or uneven terrain.

### Safety Guidelines and Best Practices

The manual emphasizes safety as paramount. Key recommendations include:

- Wear Appropriate Safety Gear: Helmet, gloves, goggles, and boots.
- Ride Within Your Skill Level: Avoid challenging terrains if you're inexperienced.
- Observe Speed Limits and Terrain Restrictions: Not all terrains are suitable for high speeds.
- Avoid Riding Under the Influence: Alcohol or drugs impair judgment and reaction times.
- Check the Environment: Be aware of obstacles, wildlife, and other riders.
- Never Ride Alone in Remote Areas: Always inform someone about your riding plans.

Following these guidelines reduces the risk of accidents and mechanical damage.

### Regular Maintenance: Ensuring Longevity and Performance

The manual provides detailed maintenance routines to keep your Yamaha Big Bear 250 running smoothly. Regular upkeep not only extends the life of the ATV but also enhances safety.

#### Routine Checks

- Engine Oil: Check levels before each ride; change as per schedule.
- Tire Pressure and Condition: Maintain recommended PSI; inspect for cuts or punctures.
- Brake System: Examine brake pads and drums; ensure proper function.
- Chain Tension: Proper tension prevents slipping or excessive wear.
- Coolant Levels: Although air-cooled, check for debris and ensure proper airflow.
- Lights and Indicators: Test before rides.

#### Scheduled Maintenance

- Oil and Filter Change: Typically every 25-50 hours of use or annually.
- Spark Plug Replacement: Usually every 100 hours or as needed.
- Carburetor Cleaning: Prevents clogging and maintains fuel efficiency.
- Brake Adjustment and Replacement: As wear occurs.
- Suspension Inspection: Check for leaks or damage.

The manual provides specific torque settings, part numbers, and detailed procedures for each task.

#### Troubleshooting Common Issues

Understanding potential problems can save time and prevent further damage. The Yamaha 250 Big Bear manual lists typical issues and their remedies:

| Issue | Possible Cause | Solution |

|-----|-----|-----|

| Engine Won't Start | Low fuel, dead battery, faulty starter | Check fuel levels, charge or replace battery, inspect wiring |

| Loss of Power | Clogged air filter, carburetor issues | Clean or replace air filter, clean carburetor |

| Excessive Vibration | Loose or damaged chain, worn suspension | Tighten chain, inspect suspension components |

| Overheating | Blocked cooling fins, low oil | Clear debris, check oil levels |

| Brakes Not Engaging | Worn brake pads, air in hydraulic system | Replace pads, bleed brake system |

Always refer to the specific troubleshooting section in the manual for detailed procedures.

### Parts Identification and Replacement

The manual contains comprehensive diagrams and part numbers for all components, essential when ordering replacements or performing repairs.

### Commonly Replaced Parts:

- Spark Plug
- Brake Pads
- Drive Chain
- Air Filter
- Tires and Tubes
- Suspension Components

Proper identification ensures compatibility and optimal performance.

### Storage and Winterization

Proper storage prolongs the lifespan of your ATV, especially during off-season periods.

### Storage Tips:

- Clean the vehicle thoroughly.
- Drain or stabilize fuel to prevent varnish buildup.
- Store in a dry, sheltered area.
- Cover with a breathable tarp to prevent dust accumulation.
- Disconnect the battery if storing for extended periods.
- Lubricate moving parts and apply rust inhibitors if necessary.

The manual provides specific instructions on winterizing the Yamaha Big Bear 250 to prevent damage from moisture and corrosion.

## Conclusion

The Yamaha 250 Big Bear 4 Wheeler Manual is an invaluable resource that empowers owners to operate, maintain, and troubleshoot their ATV effectively. Whether you're embarking on a new adventure or maintaining an existing machine, understanding the manual's detailed instructions ensures safety, reliability, and peak performance. Regular maintenance, adherence to safety protocols, and informed operation will allow you to enjoy countless off-road adventures with confidence. Remember, a well-maintained Yamaha Big Bear 250 is not just a vehicle; it's a trusted companion for outdoor exploration and utility tasks alike.

**Question** Where can I find the official manual for the Yamaha 250 Big Bear 4-wheeler? **Answer** You can download the official Yamaha 250 Big Bear 4-wheeler manual from Yamaha's official website under the 'Support' or 'Owners' Resources' section. What are the key maintenance tasks outlined in the Yamaha 250 Big Bear manual? The manual covers routine tasks such as oil changes, brake adjustments, spark plug replacement, belt inspection, and tire maintenance to keep your ATV running smoothly. How do I troubleshoot starting issues on my Yamaha 250 Big Bear according to the manual? The manual suggests checking the fuel supply, inspecting the spark plug, ensuring the kill switch is off, and verifying the battery condition to diagnose starting problems. Does the Yamaha 250 Big Bear manual include wiring diagrams? Yes, the manual provides detailed wiring diagrams to assist with electrical troubleshooting and repairs. What safety precautions are recommended in the Yamaha 250 Big Bear manual? The manual emphasizes wearing protective gear, performing regular inspections, avoiding excessive speeds, and following proper riding techniques to ensure safety. How often should I perform maintenance as per the Yamaha 250 Big Bear manual? Maintenance intervals vary, but general recommendations include inspecting the vehicle before each ride, changing oil every 25 hours of use, and checking brakes and tires monthly. Can I perform repairs on my Yamaha 250 Big Bear myself using the manual? Yes, the manual provides step-by-step instructions for many repairs and maintenance tasks, but complex issues should be handled by a professional mechanic. Where can I find replacement parts for the Yamaha 250 Big Bear based on the manual's part list? Replacement parts can be purchased through Yamaha authorized dealers or trusted aftermarket suppliers, using the part numbers listed in the manual's parts catalog.

**Related keywords:** Yamaha 250 Big Bear, 4 wheeler manual, ATV manual, Yamaha Big Bear parts, Yamaha ATV repair, 4 wheeler maintenance guide, Yamaha Big Bear specifications, ATV troubleshooting, Yamaha 250 Big Bear engine, quad bike manual

## Yamaha big bear repair manual

**yamaha big bear repair manual** is an essential resource for owners, mechanics, and enthusiasts looking to maintain, troubleshoot, and repair their Yamaha Big Bear ATV. Known for its durability and versatility, the Yamaha Big Bear has been a popular choice among off-road enthusiasts for decades. However, like any mechanical machine, it requires regular maintenance and occasional repairs to ensure optimal performance and longevity. A comprehensive repair manual provides detailed instructions, diagrams, and specifications that help users perform repairs confidently and accurately, saving time and money while ensuring safety.

In this article, we will explore the importance of a Yamaha Big Bear repair manual, the key components of the ATV that need attention, common issues and their solutions, and tips for maintaining your machine in peak condition.

## Understanding the Yamaha Big Bear Repair Manual

### What Is a Yamaha Big Bear Repair Manual?

A Yamaha Big Bear repair manual is a detailed guidebook that covers the technical specifications, maintenance procedures, troubleshooting tips, and repair instructions specific to the Yamaha Big Bear ATV models. These manuals are often produced by the manufacturer or authorized publishers and are designed to provide step-by-step guidance for both novice and experienced mechanics.

### Types of Repair Manuals

There are generally two types of repair manuals available for Yamaha Big Bear:

- **Official Factory Service Manuals:** These are comprehensive manuals provided by Yamaha, containing detailed diagrams, specifications, and procedures. They are considered the most authoritative source.

- **Aftermarket Repair Guides:** Published by third-party companies, these manuals may condense or simplify information, and can be more affordable or easier to find. Examples include

Clymer or Haynes manuals.

## Benefits of Using a Yamaha Big Bear Repair Manual

- Accurate troubleshooting and diagnosis
- Guided step-by-step repair procedures
- Clear diagrams and illustrations
- Technical specifications and torque settings
- Cost-effective maintenance and repairs
- Increased confidence and safety during repairs

## Key Components Covered in the Repair Manual

Understanding the main components of the Yamaha Big Bear is crucial before diving into repairs. The repair manual usually covers these primary systems:

### Engine

The heart of the ATV, including the engine block, cylinders, pistons, valves, carburetor or fuel injection system, and cooling system.

### Transmission and Drivetrain

Includes the clutch, gears, drive shafts, axles, and differential components that transfer power to the wheels.

### Electrical System

Covers the wiring harness, battery, lighting, ignition system, and electronic control modules.

### Suspension and Chassis

Details on shocks, forks, frame integrity, and steering components.

### Braking System

Includes brake pads, discs, calipers, and hydraulic lines.

### Fuel System

Covers fuel tank, lines, filters, and the carburetor or fuel injectors.

## **Common Yamaha Big Bear Maintenance and Repair Tasks**

Regular maintenance is key to keeping your Yamaha Big Bear running smoothly. The repair manual provides guidance on these routine tasks:

### **Oil Change and Lubrication**

Changing engine oil, inspecting oil filters, and lubricating moving parts.

### **Clutch Adjustment and Replacement**

Ensuring proper engagement and replacing worn clutch components.

### **Carburetor Cleaning and Tuning**

Cleaning jets, adjusting mixture screws, and synchronizing carbs.

### **Valve Clearance Adjustment**

Ensuring proper valve operation for optimal engine performance.

### **Brake System Maintenance**

Replacing pads, bleeding hydraulic lines, and inspecting rotors.

### **Suspension Inspection and Repair**

Checking shocks, replacing bushings, and adjusting preload.

### **Electrical System Troubleshooting**

Diagnosing wiring faults, replacing fuses, and testing switches.

## **Addressing Common Yamaha Big Bear Problems**

While the Yamaha Big Bear is known for its reliability, owners may encounter specific issues over time. The repair manual can help diagnose and fix these problems efficiently.

### **Engine Overheating**

Possible causes include low coolant levels, clogged cooling fins, or a faulty thermostat. The manual guides how to inspect and clean cooling components and replace defective parts.

## Difficulty Starting the Engine

This may be due to a weak battery, spark plug issues, or carburetor problems. The manual details testing procedures and replacement steps.

## Loss of Power or Poor Acceleration

Causes include clogged air filters, fuel system blockages, or worn spark plugs. The manual provides troubleshooting steps and cleaning procedures.

## Unusual Noises or Vibration

Indicate issues with drive shafts, bearings, or suspension components. The repair manual explains how to inspect and replace faulty parts.

## Electrical Failures

Faulty wiring or defective switches can cause lighting or ignition problems. The manual offers wiring diagrams and testing procedures.

## Tips for Using the Yamaha Big Bear Repair Manual Effectively

To maximize the benefits of your repair manual, consider these tips:

- **Read the Entire Section First:** Before beginning repairs, read through the entire procedure to understand the steps and required tools.
- **Gather Necessary Tools and Parts:** Ensure you have all the recommended tools and replacement parts before starting.
- **Follow Safety Precautions:** Always wear safety gear and work in a well-ventilated area.
- **Take Photos or Notes:** Document your work process to aid in reassembly.
- **Use Torque Specs:** Always adhere to specified torque settings to prevent damage.
- **Seek Professional Help When Needed:** If a repair exceeds your skill level, consult a professional mechanic.

## Where to Find Yamaha Big Bear Repair Manuals

Finding a reliable Yamaha Big Bear repair manual is straightforward:

- **Official Yamaha Website:** Purchase original manuals directly from Yamaha or authorized dealers.
- **Online Retailers:** Websites like eBay, Amazon, or specialized ATV parts stores often carry both new and used manuals.
- **Digital Download Sites:** Some publishers offer PDF versions for instant download.
- **Local Bookstores or Auto Parts Shops:** Some may stock repair guides or can order them for you.

## Conclusion

A Yamaha Big Bear repair manual is an invaluable tool that empowers owners and mechanics to maintain and repair the ATV effectively. Whether performing routine maintenance or diagnosing complex issues, having access to accurate, detailed information makes the process smoother, safer, and more cost-effective. Properly caring for your Yamaha Big Bear not only extends its lifespan but also enhances its performance and riding experience. Investing in a quality repair manual and familiarizing yourself with its contents is a smart step toward keeping your ATV in top condition for years to come.

### Yamaha Big Bear Repair Manual: Your Ultimate Guide to Maintenance and Repairs

When it comes to maintaining and repairing your Yamaha Big Bear ATV, having a comprehensive and reliable repair manual is essential. The Yamaha Big Bear Repair Manual serves as an invaluable resource for both amateur enthusiasts and professional mechanics alike. It provides detailed instructions, diagrams, and troubleshooting tips tailored specifically to the Yamaha Big Bear series, ensuring that your ATV remains in optimal condition and performs reliably across various terrains and conditions. Whether you're conducting routine maintenance or tackling a complex repair, this manual is designed to streamline the process, save time, and prevent costly mistakes.

## Overview of the Yamaha Big Bear Repair Manual

The Yamaha Big Bear repair manual covers models such as the Big Bear 350 and 400, providing a thorough breakdown of each component and system within the ATV. It typically includes sections on engine repair, electrical systems, suspension, brakes, transmission, and bodywork. The manual is published by Yamaha or third-party providers who specialize in OEM and aftermarket manuals, ensuring accuracy and clarity.

Features of the Yamaha Big Bear Repair Manual include:

- Step-by-step repair procedures with detailed diagrams
- Troubleshooting guides for common issues

- Maintenance schedules and service intervals
- Specifications and torque settings
- Wiring diagrams and electrical schematics
- Replacement part numbers and recommendations

This manual aims to empower owners and technicians with the knowledge needed to diagnose problems effectively and execute repairs confidently.

## Content Breakdown and Structure

### Engine and Drivetrain

The heart of any ATV is its engine, and the Yamaha Big Bear repair manual dedicates substantial chapters to engine disassembly, inspection, and rebuilding. It covers:

- Engine removal and installation procedures
- Cylinder head and piston servicing
- Carburetor tuning and cleaning
- Cooling system maintenance
- Transmission and clutch repairs

The detailed diagrams and torque specifications help ensure that each component is reassembled correctly, preventing future issues.

### Electrical System

Electrical issues are common in ATVs, and this manual provides wiring diagrams, fuse box layouts, and troubleshooting steps for electrical faults. Topics include:

- Battery maintenance and replacement
- Starter motor and ignition system servicing
- Lighting and signal circuit repairs
- Wiring harness troubleshooting

Understanding the electrical schematics aids in pinpointing issues quickly, reducing troubleshooting time.

### Suspension and Chassis

The suspension system ensures a smooth ride, and the manual guides users through:

- Shock absorber replacement
- Suspension arm adjustments
- Wheel alignment procedures
- Frame inspection and repair

Proper suspension maintenance enhances handling and rider comfort.

## Brakes and Tires

Safety is paramount, and the manual covers:

- Brake pad and rotor replacement
- Hydraulic system bleeding
- Tire removal and installation
- Brake fluid specifications

Clear instructions help maintain optimal stopping power and safety.

## Bodywork and Accessories

For cosmetic repairs and accessory installations, the manual offers guidance on:

- Fender and panel removal
- Handlebar adjustments
- Rack and accessory mounting

## Advantages of Using the Yamaha Big Bear Repair Manual

- **Comprehensive Coverage:** The manual covers all major systems of the Yamaha Big Bear, making it a one-stop resource for repairs and maintenance.
- **Detailed Diagrams and Illustrations:** Visual aids simplify complex procedures and clarify component locations.
- **Step-by-Step Instructions:** Clear, numbered steps help guide users through each repair process, reducing confusion.
- **Specifications and Torque Settings:** Ensures components are assembled correctly,

preventing damage and ensuring safety.

- **Troubleshooting Guides:** Facilitates quick diagnosis of issues, saving time and money.
- **Compatibility:** Designed specifically for Yamaha Big Bear models, ensuring accuracy and relevance.

## Limitations and Considerations

While the Yamaha Big Bear repair manual is an invaluable resource, there are some limitations to consider:

- **Availability:** Some older models may have limited or hard-to-find manuals, especially from official sources.
- **Complex Repairs:** For very advanced repairs, such as engine rebuilds or frame welding, a manual alone may not suffice without additional training or tools.
- **Language Barriers:** Manuals are often in English; non-English speakers may need translated versions or supplementary resources.
- **Digital vs. Print:** Digital versions are more accessible but may require a device to view, while printed manuals can be bulky and susceptible to wear over time.

## Where to Obtain a Yamaha Big Bear Repair Manual

Finding a reliable manual is crucial. Options include:

- **Official Yamaha Service Manuals:** Available through Yamaha dealerships or official website. These are often the most accurate and comprehensive.
- **Third-Party Publishers:** Companies like Clymer or Haynes produce guides that are user-friendly and often more affordable.
- **Online Marketplaces:** Websites like eBay or Amazon offer both new and used manuals.
- **Digital PDFs:** Many resources are available for download, but ensure they are from reputable sources to avoid inaccurate information.

## How to Use the Yamaha Big Bear Repair Manual Effectively

To maximize the benefits of the repair manual:

- Read through the entire section before starting work to familiarize yourself with the process.
- Gather all necessary tools and parts beforehand.
- Follow safety precautions outlined in the manual.

- Use diagrams and illustrations to verify component locations.
- Record torque settings and adjustments for future reference.
- Keep the manual accessible during repairs for quick reference.

## Pros and Cons Summary

### Pros:

- Detailed, step-by-step instructions
- Extensive diagrams and illustrations
- Covers all major systems
- Troubleshooting guides improve efficiency
- Ensures correct specifications and torque values

### Cons:

- May be difficult to find for older models
- Not a substitute for professional training on complex repairs
- Digital versions require compatible devices
- Language and translation issues for non-English speakers

## Conclusion

The Yamaha Big Bear Repair Manual is an essential resource for anyone serious about maintaining or repairing their ATV. Its detailed instructions, visual aids, and comprehensive coverage empower users to perform a wide range of repairs confidently, ensuring longevity and optimal performance of the Yamaha Big Bear. While it has some limitations, especially for complex or advanced repairs, its benefits significantly outweigh the drawbacks for most DIY enthusiasts and professional mechanics. Investing in an authentic or high-quality third-party manual can save time, reduce errors, and extend the lifespan of your ATV, making it a worthwhile addition to your maintenance toolkit. Whether you're a seasoned mechanic or a first-time user, the Yamaha Big Bear repair manual is your trusted companion in keeping your ATV running smoothly.

**Question** Where can I find a comprehensive Yamaha Big Bear repair manual? You can find detailed Yamaha Big Bear repair manuals on authorized Yamaha websites, official service portals, or reputable online marketplaces like eBay and Amazon. Additionally, there are specialized ATV repair sites that offer downloadable PDFs. **Answer** Is the Yamaha Big Bear repair manual suitable for DIY repairs? Yes, the Yamaha Big Bear repair manual provides step-by-step instructions, diagrams, and specifications making it a valuable resource for DIY enthusiasts to perform repairs and

maintenance safely and effectively. What are common issues covered in the Yamaha Big Bear repair manual? Common issues include engine troubleshooting, carburetor adjustments, brake repairs, electrical system diagnostics, suspension fixes, and troubleshooting starting problems, all detailed in the repair manual. Can I use a Yamaha Grizzly manual for my Big Bear? While some components and systems are similar, it's recommended to use the specific Yamaha Big Bear repair manual, as it covers model-specific parts and procedures. Using the correct manual ensures accurate repairs. Are there digital versions of the Yamaha Big Bear repair manual available? Yes, digital versions such as PDFs are available for purchase or download from various online sources, making it convenient to access repair information on your device. How often should I consult the Yamaha Big Bear repair manual during maintenance? It's advisable to consult the manual during every maintenance session, especially when performing tasks like oil changes, brake adjustments, or engine repairs, to ensure correct procedures and specifications. Is the Yamaha Big Bear repair manual suitable for beginners? Yes, the manual is designed to be user-friendly with clear instructions and diagrams, making it suitable for beginners with basic mechanical skills, but always exercise caution and follow safety guidelines.

**Related keywords:** Yamaha Big Bear, repair manual, ATV repair guide, Yamaha Big Bear repairs, Yamaha ATV manual, Big Bear 350 service manual, Yamaha Big Bear troubleshooting, ATV repair instructions, Yamaha Big Bear parts, Big Bear maintenance

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## Yamaha bear tracker wiring diagram

### Yamaha Bear Tracker Wiring Diagram: An In-Depth Guide

#### Introduction to Yamaha Bear Tracker Wiring Diagrams

**yamaha bear tracker wiring diagram** is an essential resource for anyone looking to understand, troubleshoot, or modify the electrical system of this classic ATV. The Yamaha Bear Tracker, introduced in the late 1980s, is renowned for its rugged simplicity and durability. However, like any vehicle, its electrical system requires proper wiring to ensure reliable operation. A detailed wiring diagram offers a clear visual representation of all electrical connections, components, and circuits, making maintenance, repairs, and upgrades more straightforward. Whether you're restoring a vintage model, diagnosing electrical issues, or customizing your ATV, understanding the wiring diagram is fundamental.

#### Understanding the Yamaha Bear Tracker Electrical System

## Core Components of the Wiring System

The Yamaha Bear Tracker's wiring system is composed of several key components that work together to power the ATV and enable operation. These include:

- Battery
- Starter motor
- Ignition switch
- Lighting system (headlights, tail lights, indicators)
- Fuse box and fuses
- Kill switch
- Charging system (stator, regulator/rectifier)
- Ignition coil and CDI unit
- Speed sensor and related sensors
- Wiring harnesses and connectors

Understanding these components and their connections is crucial before delving into the wiring diagram itself.

## Basic Electrical Principles of the Yamaha Bear Tracker

The electrical system in your Yamaha Bear Tracker operates on direct current (DC) supplied by the battery. The key principles include:

- Power distribution from the battery to various components.
- The role of the ignition switch in controlling power flow.
- The function of the starter circuit to initiate engine operation.
- How the lighting and accessory circuits are protected by fuses.
- Charging and maintaining the battery through the stator and regulator/rectifier system.

Comprehending these principles helps in interpreting the wiring diagram accurately.

## Locating and Interpreting the Yamaha Bear Tracker Wiring Diagram

### Where to Find the Wiring Diagram

Wiring diagrams for Yamaha Bear Tracker models can be obtained from various sources:

- Official Yamaha Service Manuals: These are the most comprehensive and accurate sources, often available through Yamaha dealerships or online manual repositories.
- Online ATV Forums and Communities: Enthusiast groups often share scanned copies of wiring diagrams and schematics.
- Repair Websites and Databases: Websites dedicated to ATV repairs sometimes host downloadable wiring diagrams.
- DIY Repair Guides: Some DIY tutorials include detailed wiring schematics for specific models.

Ensure that the diagram matches your specific model year and variant for accurate troubleshooting.

## How to Read the Wiring Diagram

Wiring diagrams use standardized symbols and conventions to represent electrical components and connections. Key points include:

- Lines: Represent wiring or cables; their color coding indicates wire color.
- Symbols: Icons denote components like switches, fuses, ignition coils, etc.
- Connectors and Terminals: Show points where wires connect or disconnect.
- Color Codes: Wires are often labeled with color initials (e.g., BLK for black, RED for red).
- Numbering: Some diagrams include wire or terminal numbers for clarity.

Before proceeding with repairs or modifications, familiarize yourself with these symbols and conventions to interpret the diagram correctly.

## Detailed Breakdown of the Yamaha Bear Tracker Wiring Diagram

### Power Supply Circuit

The power supply circuit begins at the battery, which supplies 12V DC. The main power line typically runs through the ignition switch, which controls the overall power to the system. When the key is turned on, power flows to essential circuits such as the lighting, ignition, and starter.

### Starting System Wiring

The starting circuit includes:

- Starter relay or solenoid
- Starter motor
- Ignition switch (start position)

- Battery connection

When the start button or switch is pressed, the relay closes, allowing current to flow from the battery to the starter motor, cranking the engine.

## Ignition System Wiring

The ignition system involves:

- The ignition switch, which activates the system.
- The CDI (Capacitor Discharge Ignition) unit, which controls spark timing.
- The ignition coil, which transforms voltage to create a spark.
- The spark plug, igniting the fuel-air mixture.

The wiring diagram shows the connections from the ignition switch to the CDI, coil, and ground.

## Lighting and Accessories Wiring

Lighting circuits include headlamps, tail lights, brake lights, turn signals, and indicators. These are usually protected by fuses and controlled via switches. The wiring diagram details how these components connect to the power source and ground.

## Charging System Wiring

The stator generates AC current when the engine runs, which is rectified and regulated by the regulator/rectifier to produce DC power for the battery and electrical system. The diagram illustrates these connections and how they integrate with the battery and load circuits.

## Common Wiring Issues and Troubleshooting Tips

### Identifying Faults Using the Wiring Diagram

A wiring diagram helps trace circuit continuity and identify points of failure. Common issues include:

- Blown fuses or faulty fuse holders.
- Corroded or damaged wiring/connectors.
- Faulty ignition switch or kill switch.
- Bad ground connections.
- Failed components like CDI, coil, or regulator.

By following the wiring diagram, you can systematically check each circuit segment.

## Steps for Troubleshooting Electrical Problems

- Visual Inspection: Look for damaged wires, corrosion, or loose connectors.
- Check Fuses: Ensure all fuses are intact and replace any blown fuses.
- Use a Multimeter: Test for continuity, voltage, and resistance at various points.
- Verify Power Supply: Confirm the battery is charged and supplying correct voltage.
- Follow the Circuit: Use the wiring diagram to trace the circuit path from power source to load.
- Component Testing: Test individual components like switches, CDI, and coils.

## Modifications and Upgrades in the Yamaha Bear Tracker Wiring System

### Adding Lighting or Accessories

When adding extra lights or accessories:

- Use relays to handle higher current loads.
- Incorporate additional fuses for protection.
- Ensure wire gauges are appropriate for the current.

### Upgrading the Charging System

Upgrades may include installing a more efficient regulator or adding LED lighting for reduced power consumption. Refer to the wiring diagram to identify suitable connection points and ensure compatibility.

### Electrical System Restoration

Restoring an old Yamaha Bear Tracker involves replacing damaged wiring, upgrading connectors, and ensuring all components are correctly wired according to the diagram.

## Conclusion: The Importance of the Yamaha Bear Tracker Wiring Diagram

A comprehensive understanding of the **yamaha bear tracker wiring diagram** is vital for effective maintenance, troubleshooting, and customization of this rugged ATV. With clear schematics, owners and technicians can ensure the electrical system operates reliably, extend the lifespan of

components, and enhance performance. Whether you're restoring a vintage model or performing routine repairs, mastering the wiring diagram empowers you to work confidently and efficiently. Always refer to official manuals and diagrams tailored to your specific model year to guarantee accuracy and safety in all electrical work.

## Yamaha Bear Tracker Wiring Diagram: A Comprehensive Guide for Troubleshooting and Installation

When it comes to maintaining, repairing, or customizing your Yamaha Bear Tracker, understanding its wiring system is essential. The Yamaha Bear Tracker wiring diagram serves as a vital roadmap, helping enthusiasts and technicians decode the complex network of electrical connections. Whether you're replacing a starter, installing aftermarket accessories, or troubleshooting electrical issues, having a clear grasp of the wiring diagram ensures a smoother, more efficient process.

### Introduction to Yamaha Bear Tracker Wiring System

The Yamaha Bear Tracker, a popular utility ATV known for its rugged performance, relies heavily on its electrical system to operate various components such as the ignition, lights, starter, and sensors. The wiring diagram provides a detailed schematic, illustrating how each component connects to the power source, ground, and each other.

Understanding the wiring diagram is not just about fixing problems?it's also about customizing your ATV or upgrading its electrical features. Proper knowledge helps prevent damage, ensures safety, and prolongs the lifespan of your vehicle?s electrical components.

### Key Components in the Yamaha Bear Tracker Wiring System

Before diving into the wiring diagram specifics, it?s important to familiarize yourself with the main components involved:

- Battery

Provides the electrical power needed for starting and running accessories.

- Ignition Switch

Controls the power flow to the entire electrical system, turning your ATV on or off.

- Starter Relay and Solenoid

Engages the starter motor when you turn the key or press the start button.

- Stator and Regulator/Rectifier

Generates and regulates electrical power for charging the battery and powering electrical components.

- Fuse Box

Protects circuits from overloads and short circuits.

- Lighting System

Includes headlights, taillights, brake lights, and indicator lights.

- Sensors and Switches

Throttle position sensors, kill switch, gear position sensors, etc.

- Control Modules

Such as CDI (Capacitor Discharge Ignition) units that manage ignition timing.

### How to Read the Yamaha Bear Tracker Wiring Diagram

A typical wiring diagram uses symbols and color codes to depict electrical connections. Here's how to interpret the diagram:

- Lines: Represent wires; often color-coded for easy identification.
- Symbols: Denote components like switches, relays, connectors, and fuses.
- Numbers/Labels: Indicate wire gauge, connector IDs, or circuit numbers.
- Color Codes: Help trace wires through the system, e.g., red for power, black for ground, green for signals.

Tips for reading the diagram:

- Start from the battery or ignition switch.
- Follow the circuit flow logically to understand how power moves.
- Identify ground points and ensure proper grounding.
- Cross-reference component labels with your ATV's manual or parts list.

### Step-by-Step Breakdown of the Yamaha Bear Tracker Wiring Diagram

#### - Power Source and Battery Connection

- The battery connects to the main fuse and the ignition switch.
- Positive terminal (+) supplies power to the ignition system, lights, and other accessories.
- Negative terminal (-) connects to the chassis ground, completing the circuit.

#### - Ignition Circuit

- Power flows from the battery through the main fuse to the ignition switch.
- When turned ON, the circuit energizes the ignition CDI unit, fuel pump (if applicable), and starter relay.
- The ignition switch also controls the power to the headlight and taillights circuits.

#### - Starting System

- The starter relay receives power from the ignition switch.
- When the start button is pressed, it energizes the relay, closing the circuit to the starter motor.
- The starter motor then turns the engine.

#### - Charging System

- The stator generates AC voltage when the engine runs.
- The regulator/rectifier converts AC to DC, charges the battery, and supplies power to the electrical system.
- Proper wiring connections here are critical for battery health and electrical stability.

### - Lighting and Accessories

- Headlights, taillights, and indicator lights are wired through switches and relays.
- Proper grounding ensures lights function correctly and prevents flickering or failure.
- Additional accessories like winches or auxiliary lights require dedicated wiring and protection.

### - Sensors and Control Modules

- Sensors relay information to the CDI and ECU (if equipped).
- Proper wiring and connections are essential for engine performance and safety features like kill switches.

## Common Wiring Issues and Troubleshooting Tips

Even with a detailed wiring diagram, issues can arise. Here are common problems and how to troubleshoot them:

### - No Power or Starting Problems

- Check the battery voltage; recharge or replace if low.
- Inspect fuses for continuity.
- Ensure ignition switch functions properly.
- Test starter relay and solenoid.

### - Lights Not Functioning

- Verify bulb condition and socket connections.
- Check switch operation.
- Examine wiring for breaks or corrosion.
- Confirm proper grounding points.

### - Intermittent Electrical Failures

- Look for loose or corroded connectors.
- Inspect wiring harnesses for damage or wear.
- Use a multimeter to test circuit continuity and voltage.

#### - Charging System Failures

- Test the stator output with a multimeter.
- Check the regulator/rectifier for proper operation.
- Ensure wiring connections are secure and free of corrosion.

### Installing or Modifying the Yamaha Bear Tracker Wiring

When installing aftermarket accessories or performing modifications:

- Always refer to the original wiring diagram to understand circuit paths.
- Use proper connectors and wiring gauges to handle current loads.
- Incorporate fuses or circuit breakers to protect added components.
- Maintain color coding and labeling for future reference.
- Consider consulting a professional if unsure about complex modifications.

### Tools and Resources for Working with Yamaha Bear Tracker Wiring

- Multimeter: For voltage, continuity, and resistance testing.
- Wire Strippers and Crimpers: For repairing or creating wiring connections.
- Schematic Diagrams: Obtain official Yamaha service manuals or wiring schematics.
- Replacement Parts: Use OEM or high-quality aftermarket components.

### Conclusion: Mastering the Yamaha Bear Tracker Wiring Diagram

Understanding the Yamaha Bear Tracker wiring diagram is a cornerstone for effective maintenance, troubleshooting, and customization. It acts as a blueprint, guiding you through the complex web of electrical connections that keep your ATV running smoothly. Whether you're a seasoned mechanic or a dedicated hobbyist, taking the time to study the wiring diagram enhances your ability to diagnose issues swiftly and perform upgrades confidently.

Remember, safety first. Always disconnect the battery before working on electrical systems, and double-check connections after completing repairs or modifications. With patience and attention to

detail, mastering the Yamaha Bear Tracker wiring system ensures your ATV remains reliable and ready for your next adventure.

**Question** Where can I find the wiring diagram for a Yamaha Bear Tracker? You can find the Yamaha Bear Tracker wiring diagram in the official Yamaha service manual or repair guide, available through authorized dealerships, online repair resources, or Yamaha's official website. **What are the common wiring issues in a Yamaha Bear Tracker?** Common wiring issues include damaged or frayed wires, loose connections, corrosion at connectors, and blown fuses, which can cause electrical problems or engine starting issues. **How do I interpret the wiring diagram for my Yamaha Bear Tracker?** The wiring diagram uses standardized symbols and color codes to represent electrical components and connections. Refer to the legend and color key within the diagram to understand the function of each wire and component. **Can I modify or upgrade the wiring on my Yamaha Bear Tracker?** Yes, but it's important to follow the wiring diagram closely to avoid electrical issues. Always use compatible parts and connectors, and consult a professional if you're unsure about modifications or upgrades. **What tools do I need to work with the Yamaha Bear Tracker wiring diagram?** You will need basic electrical tools such as a multimeter, wire strippers, crimping tools, screwdrivers, and possibly a wiring harness tester to diagnose and work on the wiring system. **Is there a way to troubleshoot electrical problems using the Yamaha Bear Tracker wiring diagram?** Yes, the wiring diagram helps trace circuits and locate faults. Start by checking power sources, fuses, and connections, then use the diagram to follow wiring paths and identify potential issues systematically.

**Related keywords:** Yamaha Bear Tracker, wiring diagram, electrical system, wiring harness, repair manual, troubleshooting, wiring schematic, electrical wiring, connector diagram, electrical repair

**Read the full article online:** [YAMAHA BEAR TRACKER WIRING DIAGRAM](#)

## big bear 350 yamaha

**big bear 350 yamaha** is a classic ATV known for its durability, performance, and versatility. Since its debut, the Yamaha Big Bear 350 has established itself as a reliable choice for outdoor enthusiasts, farmers, and recreational riders alike. Whether you're tackling rugged trails, farm chores, or simply enjoying off-road adventures, the Big Bear 350 offers a blend of power, comfort, and ease of maintenance that makes it a popular choice across various user groups. In this comprehensive guide, we will explore everything you need to know about the Yamaha Big Bear 350, including its history, specifications, features, maintenance tips, and how it compares to other ATVs in its class.

## History and Background of the Yamaha Big Bear 350

The Yamaha Big Bear series has a storied history dating back to the late 1980s. The Big Bear 350, introduced in the early 2000s, quickly gained popularity due to its reliable 4x4 drivetrain, robust engine, and user-friendly design.

### Key Milestones:

- Introduction Year: Early 2000s (specific years may vary by model)
- Design Focus: Versatility for trail riding, farm work, and recreational use
- Notable Features: Durable construction, easy handling, and strong performance

The Big Bear 350 was designed to bridge the gap between beginner-friendly ATVs and more powerful models, making it accessible for new riders yet capable enough for seasoned enthusiasts.

## Specifications of the Yamaha Big Bear 350

Understanding the technical specifications of the Yamaha Big Bear 350 helps riders appreciate its capabilities and suitability for various tasks.

### Engine and Performance

- Engine Type: 4-stroke, single-cylinder, air-cooled
- Displacement: 347cc
- Power Output: Approximately 20-22 horsepower
- Fuel System: Mikuni carburetor
- Transmission: Continuously Variable Transmission (CVT) with automatic clutch
- Drive System: 4WD with selectable two-wheel drive (2WD)
- Front Suspension: Independent double wishbone
- Rear Suspension: Swingarm with dual shocks
- Brakes: Disc brakes front and rear
- Tires: 25-inch all-terrain tires suitable for various terrains

### Dimensions and Weight

- Overall Length: Around 74 inches
- Overall Width: Approximately 45 inches
- Height: About 45 inches

- Wheelbase: Roughly 45 inches
- Ground Clearance: 8-9 inches
- Wet Weight: Approximately 400-430 pounds

### Capacity and Payload

- Cargo Rack Capacity: Up to 100 pounds on the rear rack
- Towing Capacity: Around 500-600 pounds

## Features and Benefits of the Yamaha Big Bear 350

The Yamaha Big Bear 350 is packed with features that enhance its performance, safety, and user experience.

### Key Features:

- 4x4 Drivetrain: Provides excellent traction on uneven and slippery terrains.
- Selectable 2WD/4WD: Allows riders to switch between drive modes based on terrain.
- Automatic CVT Transmission: Simplifies riding for beginners while providing smooth power delivery.
- Independent Front Suspension: Offers better handling and a comfortable ride over rough terrain.
- Durable Construction: Built with high-quality materials for longevity and robustness.
- Front and Rear Disc Brakes: Ensures effective stopping power.
- Ergonomic Design: Comfortable seat and handlebars for extended riding sessions.
- Cargo Racks: Utility racks for carrying tools, supplies, or gear.

### Benefits:

- Versatility for different terrains and tasks
- Ease of operation, ideal for new and experienced riders
- Reliable performance with minimal maintenance
- Good balance of power and control
- Suitable for recreational riding, farming, and work-related tasks

## Maintenance Tips for the Yamaha Big Bear 350

Regular maintenance is crucial to keep your Yamaha Big Bear 350 running smoothly and prolong its lifespan.

### Basic Maintenance Checklist:

- Engine Oil: Change every 20-25 hours of riding or annually.
- Air Filter: Clean or replace regularly to ensure optimal airflow.
- Brake System: Inspect pads, discs, and fluid levels periodically.
- Tire Pressure: Check before every ride; recommended pressure is typically 4-6 psi.
- Drive Chain and Sprockets: Lubricate and adjust tension as needed.
- Battery Maintenance: Keep terminals clean and charge if necessary.
- Coolant Levels: For models with liquid cooling, check coolant levels regularly.
- Electrical Components: Inspect wiring for wear or corrosion.

### Tips for Optimal Performance:

- Store the ATV in a dry, sheltered location.
- Use quality fuel and oil to prevent engine issues.
- Regularly inspect for loose bolts and damaged parts.
- Follow the manufacturer's service manual for detailed maintenance procedures.

## How to Choose the Right Accessories for Your Yamaha Big Bear 350

Enhancing your ATV with the right accessories can improve functionality, safety, and comfort.

### Recommended Accessories:

- Winch: For pulling out stuck vehicles or assisting in challenging terrains.
- LED Light Bars: Improve visibility during night rides.
- Storage Boxes: Additional space for tools, gear, or supplies.
- Skid Plates: Protect the undercarriage from rocks and debris.
- Mudguards: Keep dirt and mud from splashing onto the rider.
- Seat Covers: For added comfort and weather protection.
- Riding Gear: Helmets, gloves, and protective clothing for safety.

### Tips for Accessory Selection:

- Match accessories with your typical riding conditions.
- Ensure compatibility with the Yamaha Big Bear 350.
- Prioritize safety and durability.

## Comparison of Yamaha Big Bear 350 with Other ATVs

To determine if the Yamaha Big Bear 350 is the right fit, it?s helpful to compare it with similar models.

### Yamaha Big Bear 350 vs. Honda TRX350

| Feature         | Yamaha Big Bear 350     | Honda TRX350            |
|-----------------|-------------------------|-------------------------|
| Engine          | 347cc 4-stroke          | 326cc 4-stroke          |
| Drive           | 4x4 with selectable 2WD | 4x4 with selectable 2WD |
| Suspension      | Independent front       | Independent front       |
| Towing Capacity | 600 lbs                 | 550 lbs                 |
| Price Range     | Moderate                | Slightly higher         |

### Yamaha Big Bear 350 vs. Kawasaki Prairie 360

| Feature      | Yamaha Big Bear 350       | Kawasaki Prairie 360     |
|--------------|---------------------------|--------------------------|
| Engine       | 347cc 4-stroke            | 367cc 4-stroke           |
| Transmission | CVT with automatic clutch | CVT with manual override |
| Comfort      | Ergonomic seat            | Slightly more rugged     |
| Utility      | Cargo racks included      | Similar features         |

### Which Model Is Right for You?

- If you prioritize reliability and ease of operation, the Yamaha Big Bear 350 is an excellent choice.
- For more power or specific features, consider other models in the same class.

- Always consider your riding needs, terrain, and budget before making a decision.

## Where to Buy Yamaha Big Bear 350

Finding a genuine Yamaha Big Bear 350 involves exploring various sources:

Authorized Dealerships:

- Provide new and certified pre-owned models
- Offer maintenance and warranty services
- Available in most regions

Online Marketplaces:

- Websites like CycleTrader, ATV.com, or eBay Motors
- Ensure seller reputation and verify the condition of used models

Tips for Buying:

- Inspect the ATV thoroughly if purchasing used
- Request maintenance history and check for any repairs
- Test ride if possible
- Confirm the availability of spare parts and service support

## Conclusion: Is the Yamaha Big Bear 350 Right for You?

The Yamaha Big Bear 350 remains a solid choice for anyone seeking a dependable, versatile ATV capable of handling a variety of off-road and utility tasks. Its combination of a powerful yet manageable engine, durable construction, and user-friendly features make it suitable for beginners and experienced riders alike. Regular maintenance, proper accessory selection, and understanding its capabilities will ensure you get the most out of your Yamaha Big Bear 350 for years to come.

Whether you're exploring rugged trails, managing farm chores, or enjoying recreational riding, this ATV offers a balanced mix of performance, comfort, and reliability. Investing in a Yamaha Big Bear 350 means investing in a trusted name in off-road vehicles, backed by Yamaha's reputation for quality and innovation.

Keywords: Yamaha Big Bear 350, Big Bear 350 Yamaha reviews, Yamaha ATV comparison,

Yamaha Big Bear specs, Yamaha Big Bear maintenance, best ATV for trail riding, utility ATV Yamaha, off-road Yamaha ATV, Yamaha Big Bear accessories, Yamaha Big Bear for sale

Big Bear 350 Yamaha: An In-Depth Analysis of the Classic ATV's Design, Performance, and Legacy

The Big Bear 350 Yamaha stands as a legendary name in the world of all-terrain vehicles (ATVs). Launched during the late 1980s and early 1990s, this model became synonymous with durability, versatility, and robust performance. Over the decades, it has garnered a dedicated following among outdoor enthusiasts, hobbyists, and collectors alike. This comprehensive review aims to explore the history, engineering, performance, and enduring legacy of the Big Bear 350 Yamaha, providing a detailed assessment for those interested in its enduring appeal.

## Historical Context and Development of the Big Bear 350 Yamaha

### Origins and Market Position

Yamaha's foray into the utility ATV segment with the Big Bear 350 was driven by a rising demand for versatile off-road vehicles capable of handling both recreational riding and work-related tasks. Introduced in the late 1980s, the Big Bear 350 was positioned as a mid-sized ATV, balancing power with maneuverability. It was designed to appeal to a broad audience, from outdoor adventurers to farmers and landowners seeking reliable utility.

During its era, the ATV market was burgeoning, with several manufacturers competing to develop vehicles that could navigate rugged terrains, tow loads, and endure the rigors of frequent use. Yamaha's response was to craft a machine that combined rugged engineering with user-friendly features, which ultimately helped the Big Bear 350 carve out a significant niche.

### Design Philosophy and Aesthetic Evolution

The design of the Big Bear 350 reflected Yamaha's focus on durability and practicality. Early models featured a straightforward, no-nonsense aesthetic characterized by a sturdy frame, large knobby tires, and a utilitarian body shell. Over the years, subtle updates improved ergonomics and safety features, but the core design remained largely consistent, emphasizing reliability over flash.

The model's aesthetic appeal was rooted in its ruggedness—an impression reinforced by its high ground clearance, reinforced front and rear racks, and a protective grille. These elements underscored its utility focus, making it suitable for both work and recreation.

## Technical Specifications and Engineering

## Engine and Powertrain

At the heart of the Big Bear 350 Yamaha lies a 346cc, air-cooled, four-stroke, single-cylinder engine. This powerplant was celebrated for its durability and ease of maintenance. Key features include:

- Carbureted fuel system for straightforward tuning and repair.
- Compression ratio optimized for a balance of power and fuel efficiency.
- Power output approximately 22 horsepower, providing ample torque for towing and hill climbing.
- Transmission: Automatic CVT with a centrifugal clutch, ensuring smooth acceleration and deceleration.

This engine configuration made the Big Bear 350 a reliable workhorse capable of tackling challenging terrains with confidence.

## Chassis and Suspension

The chassis was constructed with a robust steel frame designed to withstand rough conditions. Suspension components included:

- Independent double-wishbone front suspension with adjustable shocks for improved handling and comfort.
- Solid rear suspension with a swingarm and twin shock absorbers.
- Ground clearance of approximately 9 inches, allowing it to navigate obstacles with relative ease.

The suspension system was praised for providing a smooth ride over uneven terrain, crucial for both recreational riding and utility tasks.

## Drivetrain and Driveline

The Big Bear 350 featured Yamaha's Real X Transmission, a semi-automatic system offering:

- High and low range gear selection, suitable for different terrains.
- Reverse gear for maneuverability.
- Four-wheel drive (4WD) capabilities, enhancing traction on slippery or uneven surfaces.

This drivetrain configuration contributed to the ATV's reputation for versatility and reliability in diverse conditions.

## Performance and User Experience

### Handling and Maneuverability

The Big Bear 350's design prioritized ease of handling, making it accessible to both novice and experienced riders. Its wide stance and low center of gravity provided stability during sharp turns and on steep inclines. The independent front suspension and responsive steering facilitated confident navigation through dense woods or rocky trails.

### Power Delivery and Towing Capacity

Thanks to its 346cc engine, the Big Bear 350 delivered steady, predictable power. Riders reported it to be particularly effective for:

- Towing small trailers or equipment.
- Climbing challenging inclines.
- Navigating muddy or rocky paths.

Its towing capacity was rated at approximately 400-500 pounds, making it suitable for light utility tasks.

### Comfort and Ergonomics

Despite its utilitarian focus, the Big Bear 350 offered a reasonably comfortable riding position with:

- A cushioned seat designed for extended use.
- Ergonomic handlebars.
- Footrests positioned for stability.

However, some users noted that the seat could be uncomfortable over long rides, and the absence of modern suspension refinement meant a bumpier ride compared to contemporary models.

### Maintenance and Durability

One of the standout features of the Big Bear 350 Yamaha was its reputation for durability. Owners frequently reported:

- Long engine life with minimal repairs.

- Ease of maintenance due to accessible components.
- Resistance to corrosion, especially when properly stored and maintained.

Regular maintenance tasks included oil changes, carburetor cleaning, and brake adjustments ? tasks that most mechanically inclined owners could perform themselves.

## Advantages and Limitations

### Strengths

- Robust Engine: Known for longevity and consistent performance.
- Simple Maintenance: Carbureted system and accessible parts facilitate repairs.
- Utility Features: Strong racks, high ground clearance, and 4WD make it versatile.
- Affordability: Used models remain reasonably priced in the collector and second-hand markets.
- Proven Reliability: Many units still operate effectively decades after manufacture.

### Limitations

- Outdated Technology: Lacks modern features such as electronic fuel injection or digital displays.
- Comfort: Basic suspension may not suit long-distance rides.
- Fuel Efficiency: Slightly lower compared to newer models with advanced engine management.
- Weight: Heavier than some modern counterparts, affecting maneuverability.
- Safety Features: Minimal safety features beyond basic protective gear.

## Legacy and Collector's Perspective

### Enduring Popularity

Despite being discontinued in the late 1990s, the Big Bear 350 Yamaha remains a beloved classic. Its reputation for reliability and utility has cemented its status among collectors and enthusiasts. Many owners regard it as a dependable workhorse that can still serve practical purposes today.

### Restoration and Customization

The simplicity of its design makes the Big Bear 350 an ideal candidate for restoration projects. Owners often upgrade components like shocks, lighting, and tires to improve performance or aesthetics. Some also convert older models into vintage trail riders or utility vehicles.

## Market Value and Availability

While original units can be found through specialty dealers, online marketplaces, and ATV clubs, prices vary depending on condition, mileage, and modifications. Restored models typically fetch higher prices, reflecting their collectible status.

## Conclusion: The Big Bear 350 Yamaha's Place in Off-Road History

The Big Bear 350 Yamaha exemplifies the ethos of rugged, reliable, and user-friendly off-road vehicles of its era. Its engineering focused on longevity and practicality, traits that continue to endear it to vintage ATV enthusiasts. While it lacks the advanced features of modern machines, its straightforward design and proven durability have cemented its legacy as a timeless utility ATV.

For those seeking a dependable vintage ATV, the Big Bear 350 remains an excellent choice—whether for restoration projects, utility work, or nostalgic recreation. Its historical significance and continued operational performance underscore Yamaha's commitment to building machines that stand the test of time.

In summary, the Big Bear 350 Yamaha is not just a relic of the past but a testament to durable engineering that continues to serve and inspire generations of off-road enthusiasts.

**Question** What are the key features of the Yamaha Big Bear 350? The Yamaha Big Bear 350 features a reliable 348cc four-stroke engine, automatic transmission, dual front disc brakes, and a rugged suspension system designed for off-road adventures. **Is the Yamaha Big Bear 350 suitable for beginners?** Yes, the Yamaha Big Bear 350 is considered beginner-friendly due to its smooth power delivery, easy handling, and adjustable speed limiter, making it a popular choice for new riders. **What are common maintenance tips for the Yamaha Big Bear 350?** Regular maintenance includes checking and changing the engine oil, inspecting tire pressure and tread, cleaning or replacing the air filter, and ensuring brake components are in good condition. **How does the Yamaha Big Bear 350 perform in off-road conditions?** The Big Bear 350 is well-regarded for its durability and suspension setup, providing good traction, stability, and comfort on rough terrains, making it ideal for off-road use. **Are there any known issues with the Yamaha Big Bear 350?** Some users have reported issues with electrical components and carburetor tuning over time, but overall, the model is known for its reliability when properly maintained. **Can the Yamaha Big Bear 350 be used for trail riding and hunting?** Absolutely, its rugged build, manageable size, and reliable performance make it a popular choice for trail riding, hunting trips, and other outdoor activities. **What is the average price range for a used Yamaha Big Bear 350?** The price for a used Yamaha Big Bear 350 typically ranges from \$1,500 to \$3,000, depending on the year, condition, and modifications. **How does the Yamaha Big Bear 350 compare to other utility ATVs?** The Big Bear 350 offers a good balance of power, durability, and ease of use, making it competitive with other utility ATVs in its class, especially for beginner and intermediate riders. **Where can I find replacement parts for the Yamaha Big Bear 350?**

Replacement parts are available through Yamaha dealerships, online retailers, and ATV parts stores. It's important to choose OEM parts for optimal performance and longevity.

**Related keywords:** Yamaha Big Bear 350, ATV, quad bike, off-road vehicle, four-wheeler, Yamaha ATV parts, utility ATV, all-terrain vehicle, Yamaha Big Bear reviews, Yamaha Big Bear 350 specs

**Read the full article online:** [Big Bear 350 Yamaha](#)

## Service manual for yamaha big bear 350

**Service manual for Yamaha Big Bear 350:** Your Comprehensive Guide to Maintenance and Repairs

If you own a Yamaha Big Bear 350, having access to a detailed service manual is essential for maintaining your ATV's performance, ensuring safety, and extending its lifespan. The **service manual for Yamaha Big Bear 350** provides in-depth instructions, specifications, troubleshooting tips, and step-by-step procedures to help both amateur mechanics and seasoned technicians perform repairs and routine maintenance with confidence. Whether you're performing routine oil changes, troubleshooting electrical issues, or conducting major repairs, this manual is an invaluable resource.

In this article, we will explore the key aspects of the Yamaha Big Bear 350's service manual, including how to use it effectively, the main components covered, maintenance schedules, and tips for troubleshooting common problems.

## Understanding the Yamaha Big Bear 350 Service Manual

### What is Included in the Service Manual?

The service manual for Yamaha Big Bear 350 typically includes:

- Detailed engine diagrams and specifications
- Step-by-step repair procedures
- Maintenance schedules and recommended service intervals
- Electrical wiring diagrams
- Adjustment and calibration instructions
- Troubleshooting guides for common issues

- Parts lists and torque specifications

Having this comprehensive information at your fingertips allows you to diagnose problems accurately and perform repairs efficiently, saving time and money.

## How to Obtain the Yamaha Big Bear 350 Service Manual

You can access the service manual through:

- Official Yamaha dealership or authorized service centers
- Online retailers specializing in OEM manuals
- Yamaha's official website or digital manuals portal
- Third-party websites offering downloadable PDFs (ensure authenticity)

Investing in an original or high-quality reproduction manual guarantees you receive accurate and up-to-date information tailored specifically for your Yamaha Big Bear 350.

## Key Components Covered in the Service Manual

### Engine and Transmission

The manual provides detailed procedures for:

- Engine disassembly and assembly
- Valve adjustments
- Carburetor cleaning and tuning
- Crankshaft and piston repairs
- Transmission inspection and repairs

Understanding these sections helps maintain optimal engine performance and prevent breakdowns.

### Electrical System

Electrical troubleshooting is crucial for issues like starting problems, lighting failures, or charging system faults. The manual includes:

- Wiring diagrams
- Battery maintenance

- Ignition system diagnostics
- Fuses and relays testing procedures

## Chassis and Suspension

Proper maintenance of the chassis components ensures ride comfort and safety:

- Wheel alignment and tire maintenance
- Suspension system inspections
- Brake system adjustments and repairs

## Drive System and Drivetrain

The manual guides you through:

- Drive belt inspection and replacement
- Differential and axle repairs
- Clutch adjustments

## Routine Maintenance Using the Service Manual

Regular maintenance is key to keeping your Yamaha Big Bear 350 running smoothly. The service manual provides recommended intervals for:

- Oil and filter changes
- Air filter cleaning/replacement
- Valve clearance checks
- Brake fluid replacement
- Chain and sprocket lubrication
- Tire inspection and pressure checks

Following these schedules as outlined in the manual helps prevent major repairs and prolongs the life of your ATV.

## Troubleshooting Common Yamaha Big Bear 350 Issues

The service manual is an excellent resource for diagnosing and fixing common problems, such as:

## Hard Starting or No Start

Possible causes and solutions include:

- Weak or dead battery ? replace or recharge
- Faulty spark plug ? inspect and replace if necessary
- Fuel system clog ? clean carburetor and fuel lines
- Ignition system issues ? test ignition coil and wiring

## Engine Overheating

Recommendations involve:

- Checking coolant levels (if applicable)
- Cleaning radiator or cooling fins
- Inspecting water pump operation
- Ensuring proper oil levels and quality

## Electrical Failures

Troubleshooting steps:

- Inspect wiring harness for damage or corrosion
- Test battery voltage and connections
- Check fuses and relays
- Use wiring diagrams to trace circuits

Having the service manual on hand streamlines this process, providing detailed testing procedures and specifications.

## Benefits of Using the Yamaha Big Bear 350 Service Manual

Utilizing the official service manual offers numerous advantages:

- **Accuracy and Reliability:** Provides manufacturer-approved procedures and specifications.
- **Cost Savings:** Enables you to perform repairs yourself, reducing labor costs.
- **Enhanced Safety:** Ensures repairs are conducted correctly, minimizing risks.

- **Extended ATV Lifespan:** Regular maintenance as guided by the manual keeps your ATV in top condition.
- **Knowledge and Confidence:** Empowers you with technical knowledge to troubleshoot and repair effectively.

## Final Tips for Using the Yamaha Big Bear 350 Service Manual

- Always ensure you have the correct edition of the manual matching your ATV's model year.
- Follow safety precautions outlined in the manual, such as disconnecting the battery before electrical work.
- Use proper tools and replacement parts as specified in the manual.
- Keep the manual accessible for quick reference during repairs or maintenance.
- Consider joining online forums or communities for additional tips and shared experiences related to Yamaha Big Bear 350 maintenance.

## Conclusion

A thorough **service manual for Yamaha Big Bear 350** is an indispensable resource for owners who want to keep their ATV in optimal condition. From routine maintenance to complex repairs, this manual provides the detailed guidance needed to troubleshoot issues, perform repairs, and understand the intricacies of your vehicle. Investing in or downloading a reliable service manual not only saves money but also enhances your confidence and safety when working on your Yamaha Big Bear 350. Regularly consulting the manual ensures your ATV remains dependable, fun to ride, and ready for any adventure.

### Yamaha Big Bear 350 Service Manual: The Ultimate Guide for Maintenance and Repairs

When it comes to maintaining your Yamaha Big Bear 350, having a comprehensive service manual is essential. This document not only provides step-by-step instructions for repairs and maintenance but also ensures that your ATV remains in optimal condition, prolonging its lifespan and enhancing performance. In this article, we delve into the intricacies of the Yamaha Big Bear 350 service manual, exploring its features, benefits, and how to make the most of it for your ATV's upkeep.

## Understanding the Yamaha Big Bear 350 Service Manual

A service manual for the Yamaha Big Bear 350 is a detailed technical document designed for owners, mechanics, and enthusiasts alike. It offers exhaustive information on every aspect of the ATV, from basic maintenance routines to complex repairs.

Key Features of the Service Manual:

- Comprehensive Technical Data: Specifications of engine components, electrical systems, chassis, and suspension.
- Step-by-Step Repair Procedures: Detailed instructions with illustrations and diagrams.
- Maintenance Schedules: Recommended intervals for oil changes, filter replacements, brake inspections, and more.
- Troubleshooting Guides: Diagnostic tips for common issues like starting problems, electrical faults, and transmission concerns.
- Part Lists and Diagrams: Visual references to identify parts and their assembly.

## Importance of the Yamaha Big Bear 350 Service Manual

Owning a service manual is akin to having a professional mechanic at your fingertips. Here's why it's indispensable:

- Ensures Proper Maintenance

Regular servicing based on the manual's guidelines helps prevent breakdowns, maintains peak performance, and extends the lifespan of your ATV.

- Facilitates Accurate Repairs

With detailed instructions and diagrams, you can confidently undertake repairs without guesswork, reducing the risk of further damage.

- Cost-Effective

Performing maintenance and repairs yourself, guided by the manual, saves labor costs and helps you understand your vehicle better.

- Enhances Safety

Proper troubleshooting and repair procedures minimize risks associated with mechanical failures, ensuring you and your passengers' safety.

## Components Covered in the Yamaha Big Bear 350 Service Manual

The manual extensively covers every critical component of the ATV. Here's an overview:

## Engine and Powertrain

- Engine disassembly and assembly procedures
- Valve clearance adjustments
- Carburetor cleaning and tuning
- Oil change and lubrication points
- Transmission and clutch maintenance

## Electrical System

- Wiring diagrams
- Battery maintenance
- Lighting and signal systems
- Starter motor diagnostics
- Fuse replacement

## Chassis and Suspension

- Frame inspection and repair
- Front and rear suspension servicing
- Brake system overhaul (disc, drum, pads, and fluid)
- Wheel alignment and tire maintenance

## Body and Exterior

- Panel removal and replacement
- Handlebar and control adjustments
- Seat repairs

## Using the Yamaha Big Bear 350 Service Manual Effectively

To maximize the benefits of your service manual, consider the following tips:

- Familiarize Yourself with the Layout

Most manuals are organized into sections based on components and systems. Start by reviewing

the table of contents to locate relevant information quickly.

- Follow Step-by-Step Instructions Carefully

Don't skip steps or rush through procedures. Precise adherence ensures safety and effectiveness.

- Use Proper Tools and Safety Gear

The manual often specifies required tools. Always use appropriate equipment and wear safety glasses, gloves, and other protective gear.

- Keep the Manual Accessible

Maintain a clean, durable copy of the manual in your workshop for quick reference during repairs.

- Record Maintenance and Repairs

Keep a log of work performed, noting dates and parts replaced. This practice helps track the ATV's history and plan future services.

## **Benefits of Having a Printed vs. Digital Service Manual**

Choosing between a printed manual and a digital PDF depends on personal preference, but each has advantages:

Printed Manual:

- Durable and easy to annotate
- No need for electronic devices in the workshop
- Can be kept open at relevant pages for quick reference

Digital Manual:

- Searchable text for fast information retrieval
- Easily updated with latest revisions

- Portable across devices

For serious DIY enthusiasts or professional mechanics, owning both formats can be advantageous.

## Popular Resources for Yamaha Big Bear 350 Service Manuals

While official Yamaha manuals are the most reliable, there are multiple sources where you can obtain a copy:

- Official Yamaha Dealerships: Purchase printed manuals or access digital versions.
- Authorized Repair Websites: Platforms like Yamaha's official site or authorized third-party providers.
- Online Marketplaces: eBay or Amazon often list original or republished manuals.
- DIY Forums and Communities: Enthusiast groups may share scanned copies or advice.

Ensure that the manual matches your ATV's specific year and model to prevent inaccuracies.

## Common Maintenance Procedures Explained

A few core maintenance procedures detailed in the Yamaha Big Bear 350 service manual include:

- Oil Change
  - Drain the old oil from the crankcase.
  - Replace the oil filter if applicable.
  - Refill with manufacturer-recommended oil.
  - Check for leaks and proper level.
- Valve Clearance Adjustment
  - Remove the valve cover.
  - Use a feeler gauge to measure clearance.
  - Adjust shims or rocker arms as specified.
  - Reassemble and verify proper operation.

- Brake System Overhaul
  - Remove brake components.
  - Inspect pads, discs, and drums.
  - Replace worn parts.
  - Bleed brake lines and refill fluid to proper levels.
  
- Carburetor Tuning
  - Remove and disassemble the carburetor.
  - Clean all jets and passages.
  - Adjust fuel mixture screws.
  - Reinstall and test ride for proper throttle response.

## Conclusion: Why the Yamaha Big Bear 350 Service Manual is a Must-Have

Whether you're a seasoned mechanic or a dedicated ATV owner, the Yamaha Big Bear 350 service manual is an invaluable resource. It empowers you to perform routine maintenance, troubleshoot issues, and undertake repairs confidently and efficiently. Proper use of this manual ensures your ATV remains reliable, safe, and ready for adventure.

Investing in a quality, detailed service manual is more than just a purchase?it's a commitment to understanding and caring for your Yamaha Big Bear 350. With the right knowledge and resources, you can keep your ATV running smoothly for years to come, enjoying every ride with peace of mind.

QuestionAnswer Where can I find the official service manual for Yamaha Big Bear 350? You can find the official Yamaha Big Bear 350 service manual on Yamaha's official website or authorized dealer portals. Additionally, online platforms like ManualsLib or eBay may have downloadable or hard copy versions. What are the common maintenance procedures covered in the Yamaha Big Bear 350 service manual? The manual covers procedures such as engine tuning, oil changes, brake adjustments, carburetor cleaning, electrical troubleshooting, and suspension servicing to keep your ATV running smoothly. Is the Yamaha Big Bear 350 service manual suitable for DIY repairs? Yes, the service manual provides detailed step-by-step instructions, diagrams, and specifications that are helpful for DIY enthusiasts to perform maintenance and repairs safely and effectively. Are there any specific safety precautions in the Yamaha Big Bear 350 service manual? Absolutely. The manual emphasizes safety precautions like disconnecting the battery before work, wearing protective gear, ensuring the vehicle is stable during repairs, and following proper procedures to avoid injury. Does

the Yamaha Big Bear 350 service manual include electrical wiring diagrams? Yes, the manual contains detailed electrical wiring diagrams essential for troubleshooting electrical issues and replacing components accurately. Can I use the Yamaha Big Bear 350 service manual to troubleshoot engine problems? Yes, the manual provides diagnostic procedures, specifications, and troubleshooting guides to help identify and fix engine issues effectively. Is there a digital version of the Yamaha Big Bear 350 service manual available? Yes, digital versions are available for purchase or download from authorized sources, making it easier to access detailed repair information on your device.

**Related keywords:** Yamaha Big Bear 350, ATV repair manual, Yamaha utility vehicle manual, motorcycle service guide, Yamaha Big Bear 350 parts diagram, Yamaha ATV troubleshooting, Yamaha Big Bear 350 maintenance, Yamaha ATV repair tips, Yamaha Big Bear 350 engine manual, Yamaha ATV user manual

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